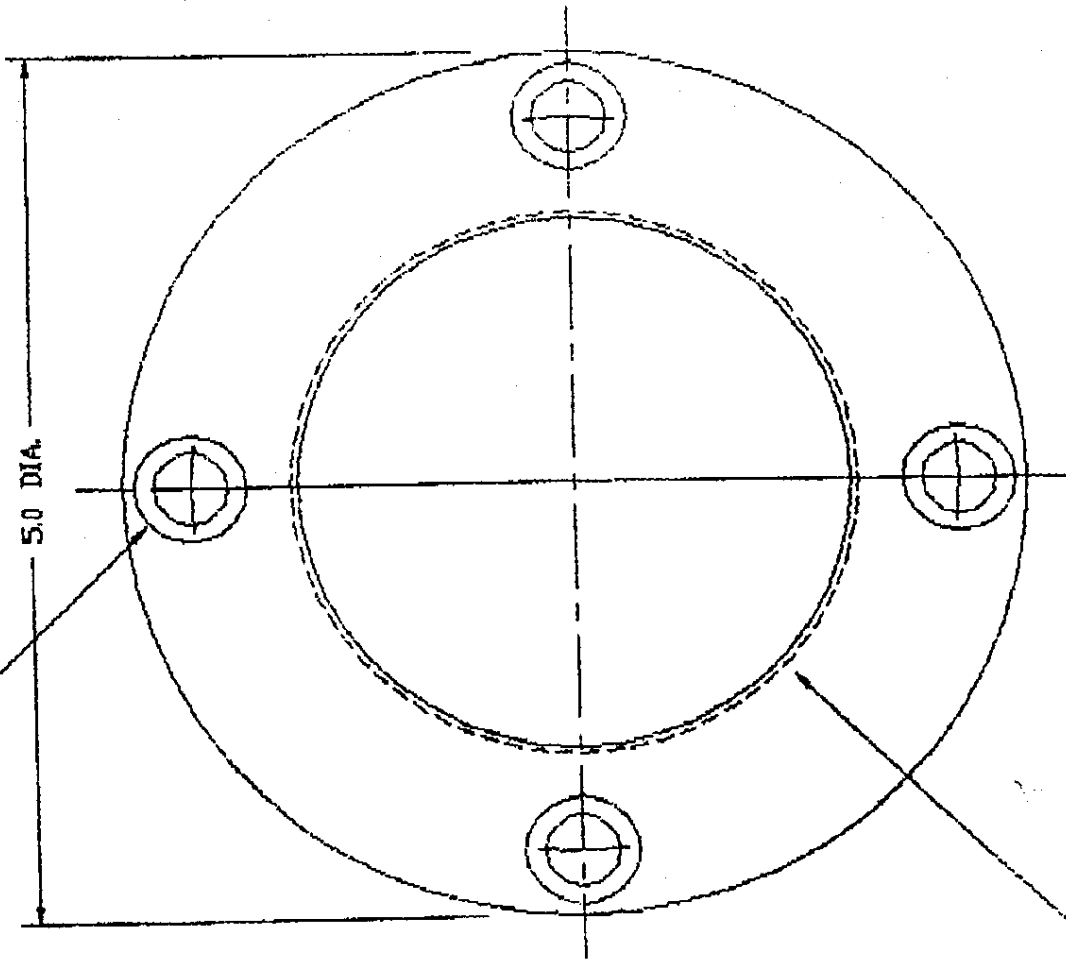
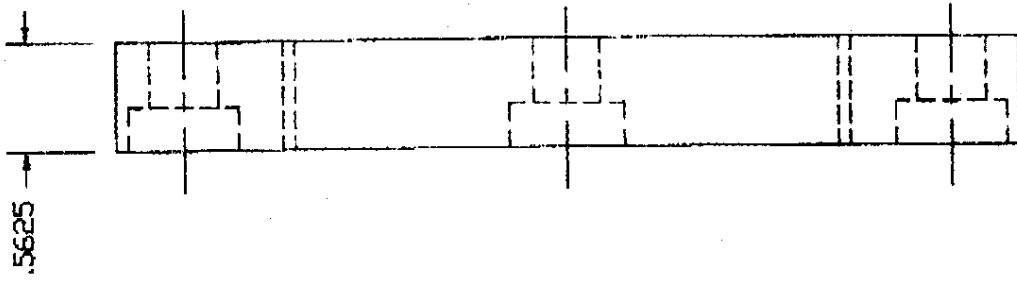


DRILL THRU .390 DIA. C'BORE .625 X .25 DEEP
4 PLACES EQ. SPACED AS SHOWN ON 4.25 DIA. B.C.



3.125 DIA. 12 THD./IN
FIT TO THREAD PROVIDED (CLASS 2B)